
[Plastic Pipe Machine](#)

Plastic Pipe Machine

Our plastic pipe machines come in single screw extrusion line and conical twin screw extrusion line. They are suitable for manufacturing pipe in many kinds of materials, like PE, PP, HDPE, etc. Over 30 years experience enables us to manufacture plastic pipe with a wider diameter range in compliance with international standard.

Technical parameters of Plastic Pipe Machine

Specification of Single Screw Extrusion Lines

Item	RSJ60	RSJ75	RSJ90	RSJ120
Extrusion Capacity, kg/h	100 - 200	150 - 250	200 - 300	300 - 400
Diameter Range, mm	20 - 160	110 - 250	110 - 400	160 - 500
Applicable Material	PE, HDPE, PP	PE, HDPE, PP	PE, HDPE, PP	PE, HDPE, PP
Total Power, kw	137	188	247	399

Specification of Conical Twin Screw Extrusion Lines

Item	RSJ51	RSJ65	RSJ80	RSJ92
Extrusion Capacity, kg/h	100 - 120	200 - 250	350 - 400	500 - 600
Diameter Range, mm	20 - 63	75 - 160	200 - 400	315 - 630
Applicable Material	PPR, PVC, UPVC, CPVC, PE-RT	PPR, PVC, UPVC, CPVC, PE-RT	PVC, UPVC, CPVC	PVC, UPVC, CPVC
Total Power, kw	65	105	210	245

To differentiate specific requirements, plastic pipe machines are also classified into the following categories.

1. PE DWV pipe extrusion line
2. PE double wall corrugated pipe extrusion line
3. PE large caliber hollow wall pipe extrusion line
4. PE, PA, PVC, PP single wall corrugated pipe extrusion line
5. PVC and UPVC pipe extrusion line

As a China-based, professional plastic pipe machine manufacturer, our equipment extrude more excellence. We used the best leading technology and apply stringent quality control system to make sure our products are of superior quality and excellence.

Our expertise is also seen on our innovation and customization of various kinds of plastic pipe machines according to different requirement of our customers.

We welcome you to contact us with more information on our products.

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